

SENSOR SWITCH

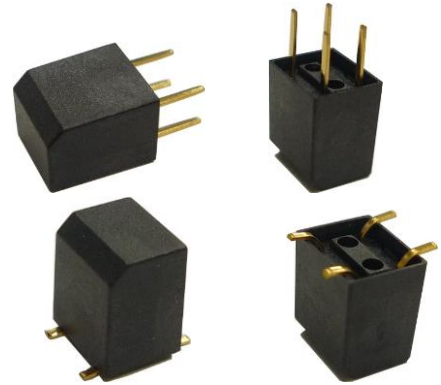
Item No.	RBS15 Series	Description	TILT SWITCH	Version	8
Page	1 of 10		Date	Nov. 19, 2013	

● **FUNCTIONS**

One Axis 15° Tilt Detecting

● **APPLICATIONS**

1. Wake up systems for power saving, such like remote controllers.
2. One axis 15° tilt Detecting in horizontal mode installed above or under PCB.



● **FEATURES**

1. Suitable for horizontal PCB.
2. Switch state: Normal Open.
3. Housing made of high insulation plastic material, free from electric conduction and rust problem.
4. Gold-plated ball and terminals, low possibility of oxidization.
5. All plastic materials subject to industrial purpose, resist high temperature and meet fireproof function.
6. Simple ON and OFF signals, easy for design.
7. RoHS compliance, an ideal substitute for mercury switch.
8. A more economical tilt detection option than IC design solution.
9. All made in Taiwan and examined before shipment.

● **PATENTS**

1. U.S.A. Patent No. US 7,176,396 B1
2. TAIWAN Patent No. I 297161
3. CHINA Patent No. ZL 200610072563.7

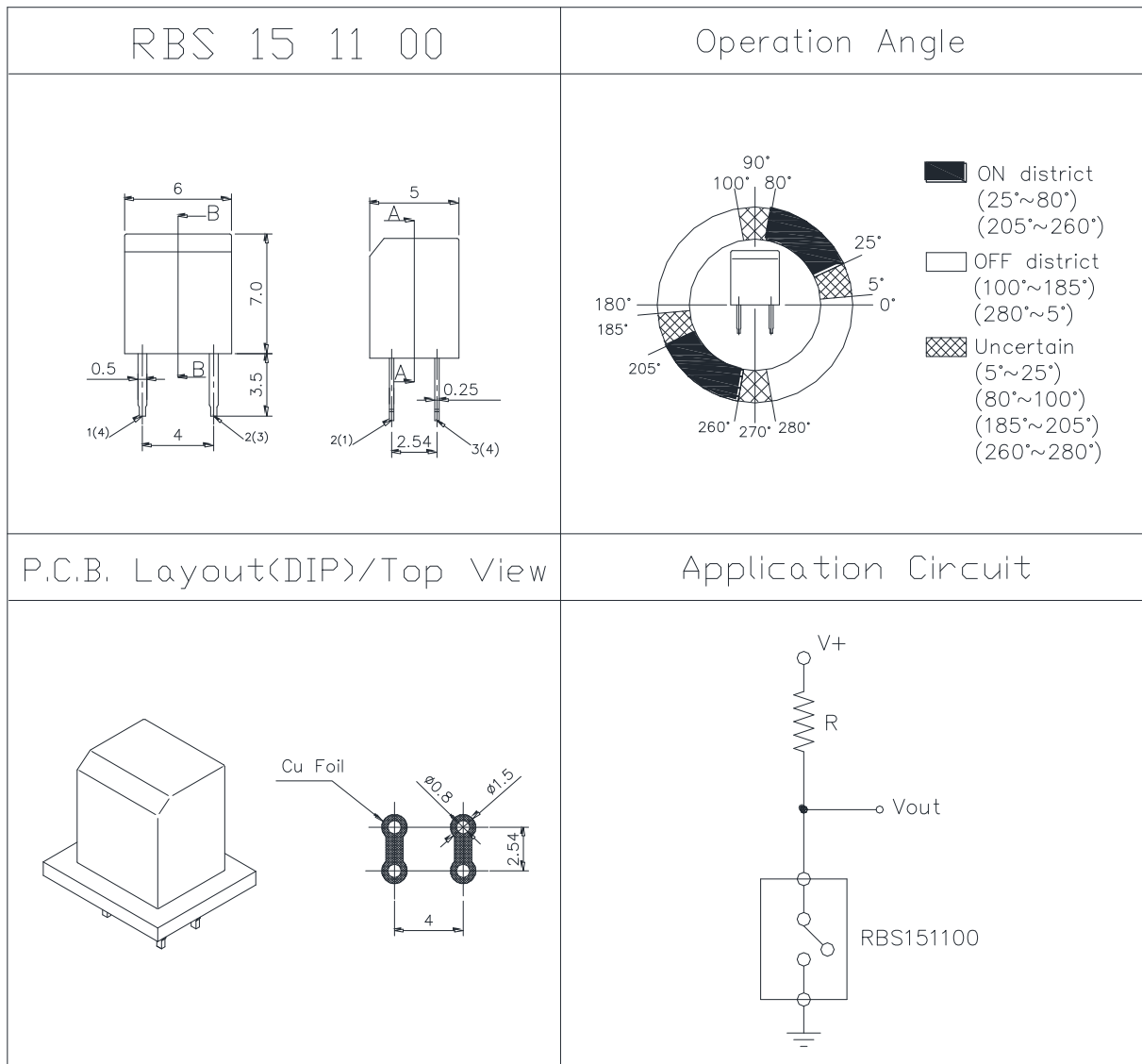


SENSOR SWITCH

Item No.	RBS15 Series	Description	TILT SWITCH	Version	8
Page	2 of 10		Date	Nov. 19, 2013	

● DIMENSIONS / OPERATION / P.C.B. LAYOUT (Unit: mm, Tolerance: ±0.25mm)

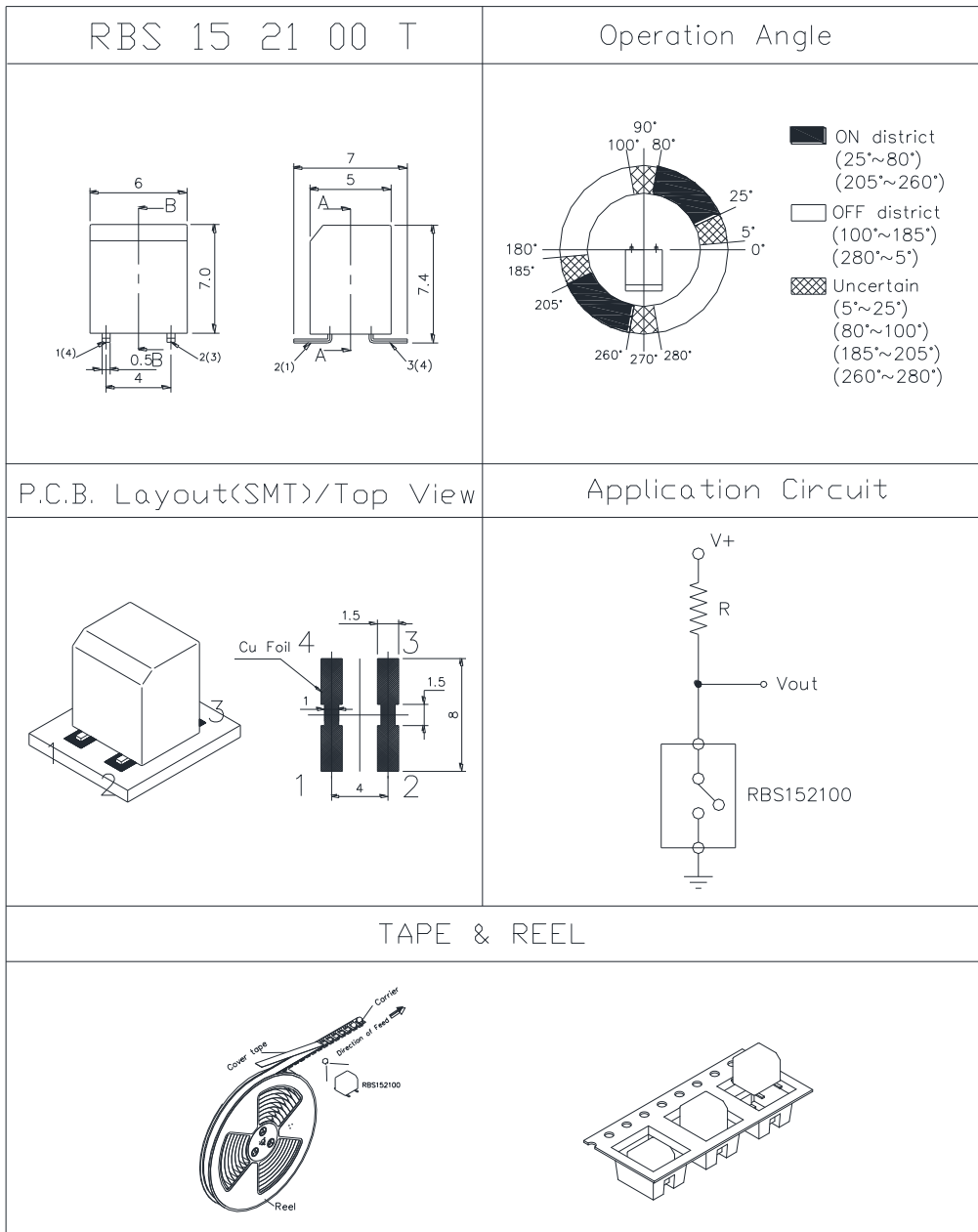
Fig. 1



SENSOR SWITCH

Item No.	RBS15 Series	Description	TILT SWITCH	Version	8
Page	3 of 10		Date	Nov. 19, 2013	

Fig. 2



SENSOR SWITCH

Item No.	RBS15 Series	Description	TILT SWITCH	Version	8
Page	4 of 10		Date	Nov. 19, 2013	

● Current/Voltage Suggested

Input Current (mA)	Operating Voltage (V)	Condition
10	5	--

● ELECTRICAL CHARACTERISTICS

1.	Contact Rating	10 mA, 5VDC
2.	Contact Resistance	10Ω max.
3.	Differential Angle	Refer to Fig. 1~ Fig. 2
4.	Insulation Resistance	10 MΩ min. at 100VDC
5.	Dielectric Strength	500VDC min. for 1 minute
6.	Capacitance	5pF max.
7.	Conductive Rate	90% min.



SENSOR SWITCH

Item No.	RBS15 Series	Description	TILT SWITCH	Version	8
Page	5 of 10		Date	Nov. 19, 2013	

● RELIABLE TEST ITEMS

Reliable Test for RBS15 Series

Test Item	Standard	Contents
IR Reflow (RBS152100T)	MIL-STD-202G, TEST METHOD 210F、 IPC/JEDEC J-STD-020D	Peak temp.=255~260°C*3 times
Operating Temperature	MIL-STD-202G, TEST METHOD 107G, TEST A	-25°C~85°C
Storage Temperature	MIL-STD-202G, TEST METHOD 107G, TEST A	-40°C~85°C
Humidity	MIL-STD-202G, TEST METHOD 103B	40°C/95%RH
Mechanical Life	--	2 Hz horizontal 1,000,000 times
Electrical Life	--	100,000 times



SENSOR SWITCH

Item No.	RBS15 Series	Description	TILT SWITCH	Version	8
Page	6 of 10		Date	Nov. 19, 2013	

● SOLDERING CONDITION

Following soldering conditions are for reference only, please use soldering information that solder paste manufacturer recommends.

Condition Operation Method	Soldering Temperature	Soldering Time	Wattage of Manual Soldering	Suitable Production Process
IR Reflow	Please refer to following < Table of classification Reflow profile > and Fig. 3		-	SMT
Wave Soldering	260±5°C	< 5 seconds max.	-	DIP
Manual Soldering	260±5°C	< 5 seconds max.	20W or Temperature-controlled manual soldering	DIP · SMT



SENSOR SWITCH

Item No.	RBS15 Series	Description	TILT SWITCH	Version	8
Page	7 of 10		Date	Nov. 19, 2013	

< Table of classification Reflow profile >

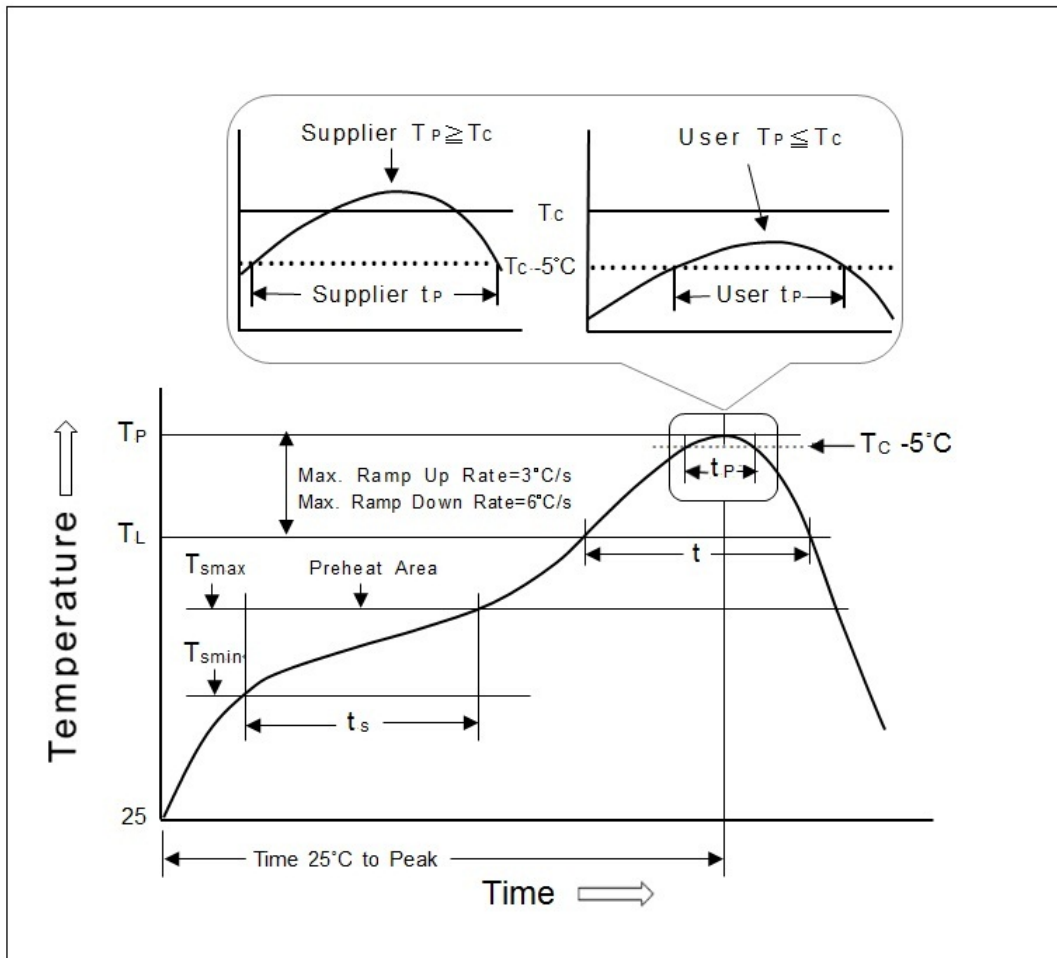
Item	Pb process	Pb free process
Pre-heat and Soak Temperature min.(T _{smin}) Temperature max.(T _{smax}) Time (T _{smin} to T _{smax})(ts)	100 °C 150 °C 60-120 seconds	150 °C 200 °C 60-120 seconds
Average Rate of temperature rising up (T _{smax} to T _p)	3 °C/second max.	3 °C/second max.
Liquidous Temperature (TL) Time at Liquidous (tL)	183 °C 60-150 seconds	217 °C 60-150 seconds
Peak package body Temperature (T _p)*	230 °C ~235 °C *	255 °C ~260 °C *
Classification temperature(T _c)	235 °C	260 °C
Time(tp)** within 5 °C of the specified classification temperature (T _c)	20** seconds	30** seconds
Average ram-down Rate (T _p to T _{smax})	6 °C/second max.	6 °C/second max.
Time 25 °C to peak temperature	6 minutes max.	8 minutes max.
* Tolerance for peak profile temperature (T _p) is defined as a supplier minimum and a user maximum. ** Tolerance for time at peak profile temperature (tp) is defined as a supplier minimum and a user maximum.		



SENSOR SWITCH

Item No.	RBS15 Series	Description	TILT SWITCH	Version	8
Page	8 of 10		Date	Nov. 19, 2013	

Fig. 3



SENSOR SWITCH

Item No.	RBS15 Series	Description	TILT SWITCH	Version	8
Page	9 of 10		Date	Nov. 19, 2013	

● PACKAGE

	Part Number	Package	Quantity	Total	Size(mm)
1.	RBS151100	IC tube	84 pcs	84 pcs	525L*7W*13.5H
		Inner box	162 tubes	13,608 pcs	539L*130W*130H
		Carton	4 boxes	54,432 pcs	551L*285W*288H

※ Package shown as below for reference.



	Part Number	Package	Quantity	Total	Size(mm)
1.	RBS152100T	Tape & reel	700 pcs	700 pcs	φ330*17H
		Inner box	2 Reels	1,400 pcs	355L*340W*68H
		Carton	10 boxes	14,000 pcs	705L*365W*375H

※ Package shown as below for reference.



SENSOR SWITCH

Item No.	RBS15 Series	Description	TILT SWITCH	Version	8
Page	10 of 10		Date	Nov. 19, 2013	

● NOTE

1. Suggestion for usage : For vibration usage or application · we suggest to add hysteresis for IC; if vibration is heavy · optical type of sensor switch is recommended.
2. For the continued product improvement as one of the company policy, specifications may change or update without notice. The latest information can be obtained through our sales offices. Normally, all products are supplied under our standard conditions.
3. If buyer's products will stay in power supply for a long time which needs very high stability, optical sensor switch is strongly recommended.

● PRECAUTIONS FOR USE

1. If the products is intended to be used for other endurance equipment requiring higher safety and reliability such as life support system, space and aviation devices, disaster and safety system, it's necessary to make verification of conformity or contact us for the details before using.
2. Do not try to clean the switch with a solvent or similar substance after the soldering process.
3. Use water-soluble flux may damage the switch.
4. If soldering temperature exceeds our specification, sensor switch could get apart.
5. Do not use switch in the environment of high humidity · because such an environment may cause the leakage current between the terminals.
6. More than the rated load may cause fire, so do not use more than the load.
7. In the circuit, switch should not be near or directly connected with the magnetic component solder joints (for example: relays, transformers, etc.).

